



COMPREHENSIVE **PRODUCT OVERVIEW**



Personalised service, distribution across Australia, New Zealand and Asia Pacific regions with a comprehensive product range to match, you're in expert hands.



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DAEMCO IS AN ORIGINAL DESIGN MANUFACTURER AND A TEAM WITH OVER 20 YEARS INDUSTRY KNOWLEDGE AND EXPERIENCE, OFFERING A COMPREHENSIVE RANGE OF PRODUCTS FOR ALL YOUR PROJECT NEEDS.

We design, develop and manufacture a comprehensive range of products for the water, sewer, civil, commercial plumbing, irrigation, industrial and mining industries with a quality management system certified to ISO9001.



We have a comprehensive range of resilient seat gate valves, unrestrained mechanical couplings, PE flange adaptors and couplings, ductile iron pipe fittings, tapping bands, valve and hydrant covers, valve extension spindles and an assortment of other accessories to complete the installation of any pipeline. The products we offer comply with all relevant Australian, New Zealand and International standards with an on-going commitment to quality. Our core strengths are dedicated service delivery and product innovation, so for your next project don't hesitate to contact us for all your requirements.

FLANGE RESILIENT SEAT GATE VALVES

Design Advantage

- Compact and lightweight
- Stem seal replacement whilst under pressure
- Unique gate guide for low torque operating
- Full bore waterway
- Full vulcanized ductile iron encapsulated wedge
- Smooth opening and closing operation



Technical Detail

Range DN50 and DN80-DN375

Pressure PN16

Temperatures 40°C

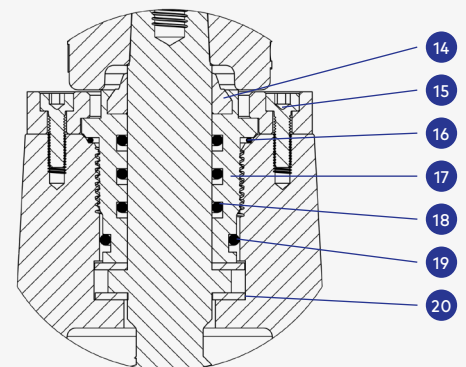
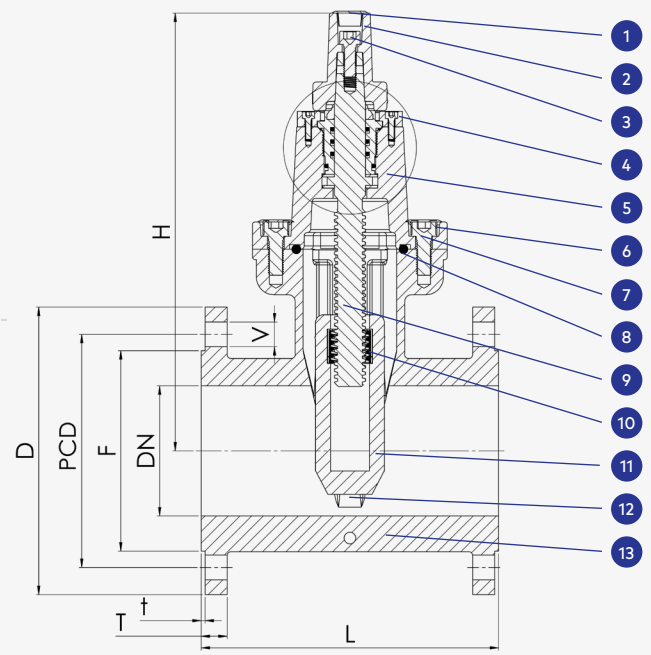
Applications Suitable for above and below ground installations, potable water, recycled water, waste water, fire and irrigation applications

Closing Anti-Clockwise (ACC)/Clockwise Closing (CC)

Options Handwheel

Compliance

- AS/NZS 2638.2 Licence WM-22535 and OMK22535
- WSAA PA 1517



NO.	PART	MATERIAL	STANDARD
1	Dust Cap	Plastic	Nylon 66
2	Valve Cap	Ductile Iron	500-7
3	Valve Cap Bolt	Stainless Steel	SS316
4	Gland Flange	Stainless Steel	SS316
5	Bonnet	Ductile Iron	500-7
6	Bonnet Bolt Infill	Hot Melt	
7	Bonnet Bolt	Stainless Steel	SS316
8	Bonnet O-Ring	Rubber	EPDM
9	Stem	Stainless Steel	SS431
10	Driving Nut	Copper Alloy	C83600
11	Wedge	Ductile Iron	500-7
		Rubber	EPDM
12	Nylon Guide	Engineered Plastic	Nylon 66
13	Body	Ductile Iron	500-7
14	Scraper Seal	Engineered Plastic	Nylon 66
15	Gland Flange Bolt	Stainless Steel	SS316
16	Gland O-Ring A	Rubber	NBR
17	Gland Nut	Copper Alloy	C83600
18	Gland O-Ring B	Rubber	NBR
19	Gland O-Ring C	Rubber	NBR
20	Thrust Washer	Engineered Plastic	Nylon 66
*	Lifting Lugs	Steel	Galvanized

FLANGE RESILIENT SEAT GATE VALVE DIMENSIONS									
DN	L	H	FLANGE DETAIL						
			D	PCD	t	F	T	n	V
50	178	276	165	114	4	90	17	4	18
80	203	290	185	146	3	122	18	4	18
100	229	325	215	178	3	154	20	4	18
150*	267	400	280	235	3	211	23	8	18
200*	292	558	335	292	3	268	23	8	18
225*	305	570	370	324	3	300	24	8	18
250*	330	664	405	356	3	328	24	8	22
300*	356	730	455	406	4	378	30	12	22
375*	381	890	550	495	4	463	33	12	26

PE RESILIENT SEAT GATE VALVES

Design Advantage

- Push in socket joint
- Fully restrained connection
- Full vulcanized ductile iron encapsulated wedge
- Smooth opening and closing operation
- Full bore waterway



Technical Detail

Range	DN125 and DN180
Pressure	PN10 to PN16 / SDR17 to SDR11
Temperatures	40°C
Applications	Suitable for above and below ground installations, potable water, recycled water, waste water, fire and irrigation applications
Closing	Anti-Clockwise (ACC) / Clockwise Closing (CC)
Options	Handwheel

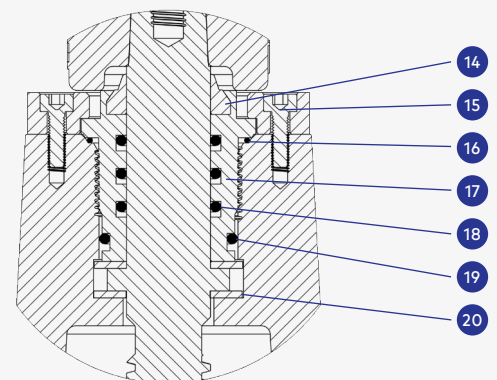
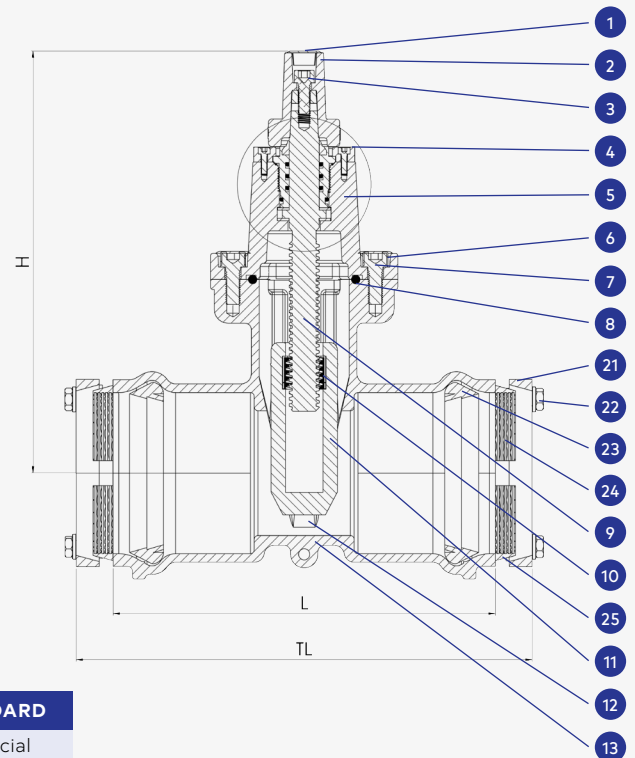
Compliance

- AS/NZS 2638.2 Licence WM-22535 and OMK22535
- ISO EN 12842 Licence OMK30063
- WSAA PA 1624 / WSAA PA 1517



NO.	PART	MATERIAL		STANDARD
1	Dust Cap	Plastic	Nylon 66	Commercial
2	Valve Cap	Ductile Iron	500-7	AS 1831
3	Valve Cap Bolt	Stainless Steel	SS316	ASTM A276
4	Gland Flange	Stainless Steel	SS316	ASTM A276
5	Bonnet	Ductile Iron	500-7	AS 1831
6	Bonnet Bolt Infill	Hot Melt		
7	Bonnet Bolt	Stainless Steel	SS316	ASTM A276
8	Bonnet O-Ring	Rubber	EPDM	AS 1646
9	Stem	Stainless Steel	SS431	ASTM A276
10	Driving Nut	Copper Alloy	C83600	AS 1568
11	Wedge	Ductile Iron	500-7	AS 1831
12	Nylon Guide	Engineered Plastic	Nylon 66	Commercial
13	Body	Ductile Iron	500-7	AS 1831
14	Scraper Seal	Engineered Plastic	Nylon 66	Commercial
15	Gland Flange Bolt	Stainless Steel	SS316	ASTM A276
16	Gland O-Ring A	Rubber	NBR	AS 1646
17	Gland Nut	Copper Alloy	C83600	AS 1568
18	Gland O-Ring B	Rubber	NBR	AS 1646
19	Gland O-Ring C	Rubber	NBR	AS 1646
20	Thrust Washer	Engineered Plastic	Nylon 66	Commercial
21	End Ring	Ductile Iron	500-7	AS 1831
22	End Ring Bolt/Washer	Stainless Steel, MDS [#]	SS316	ASTM A276
23	Socket Gasket	Rubber	EPDM	AS 1646
24	Grip Ring	Copper Alloy	C83600	AS 1568
25	Spacer	Engineered Plastic	Polypropylene	Commercial
*	Lifting Lugs	Steel	Galvanized	Commercial

[#] Molybdenum Delta Seal



DETAILS			
DN	L	TL	H
100/125	306	362	325
150/180*	394	455	400



Scan QR Code for Installation Instructions

SPIGOT RESILIENT SEAT GATE VALVES

Design Advantage

- Compact and lightweight
- Stem seal replacement whilst under pressure
- Unique gate guide for low torque operating
- Full bore waterway
- Full vulcanized ductile iron encapsulated wedge
- Smooth opening and closing operation

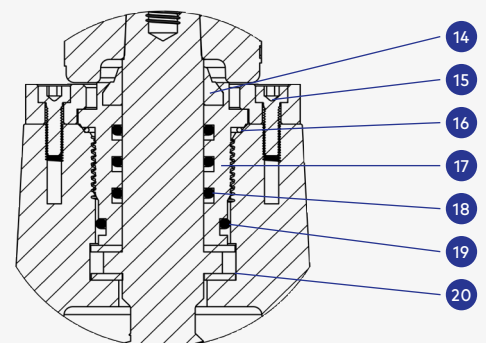
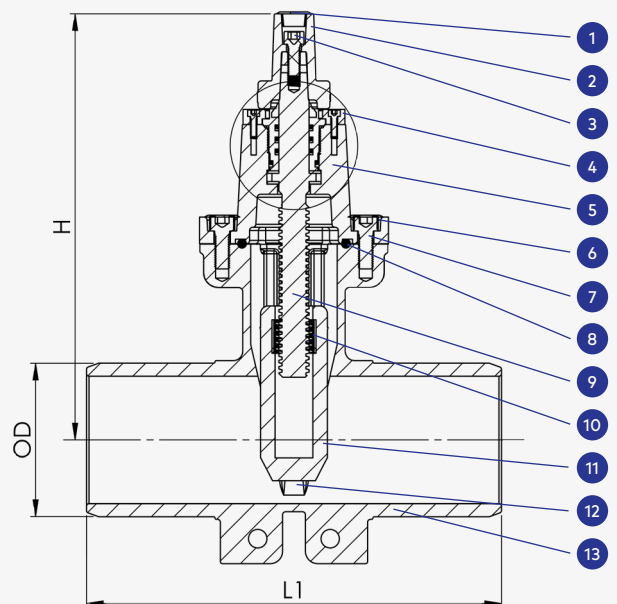


Technical Detail

Range	DN100 and DN150
Pressure	PN16
Temperatures	40°C
Applications	Suitable for above and below ground installations, potable water, recycled water, waste water, fire and irrigation applications
Closing	Anti-Clockwise (ACC) / Clockwise Closing (CC)
Options	Handwheel

Compliance

- AS/NZS 2638.2 Licence WM-22535 and OMK22535
- WSAA PA 1517



NO.	PART	MATERIAL	STANDARD
1	Dust Cap	Plastic	Nylon 66 Commercial
2	Valve Cap	Ductile Iron	500-7 AS 1831
3	Valve Cap Bolt	Stainless Steel	SS316 ASTM A276
4	Gland Flange	Stainless Steel	SS316 ASTM A276
5	Bonnet	Ductile Iron	500-7 AS 1831
6	Bonnet Bolt Infill	Hot Melt	
7	Bonnet Bolt	Stainless Steel	SS316 ASTM A276
8	Bonnet O-Ring	Rubber	EPDM AS 1646
9	Stem	Stainless Steel	SS431 ASTM A276
10	Driving Nut	Copper Alloy	C83600 AS 1568
11	Wedge	Ductile Iron	500-7 AS 1831
		Rubber	EPDM AS 1646
12	Nylon Guide	Engineered Plastic	Nylon 66 Commercial
13	Body	Ductile Iron	500-7 AS 1831
14	Scraper Seal	Engineered Plastic	Nylon 66 Commercial
15	Gland Flange Bolt	Stainless Steel	SS316 ASTM A276
16	Gland O-Ring A	Rubber	NBR AS 1646
17	Gland Nut	Copper Alloy	C83600 AS 1568
18	Gland O-Ring B	Rubber	NBR AS 1646
19	Gland O-Ring C	Rubber	NBR AS 1646
20	Thrust Washer	Engineered Plastic	Nylon 66 Commercial
*	Lifting Lugs	Steel	Galvanized Commercial

DETAILS			
DN	H	L1	OD
100	340	330	122
150	415	340	177

SOCKET RESILIENT SEAT GATE VALVES

Design Advantage

- Compact and lightweight
- Stem seal replacement whilst under pressure
- Unique gate guide for low torque operating
- Full bore waterway
- Full vulcanized ductile iron encapsulated wedge
- Smooth opening and closing operation



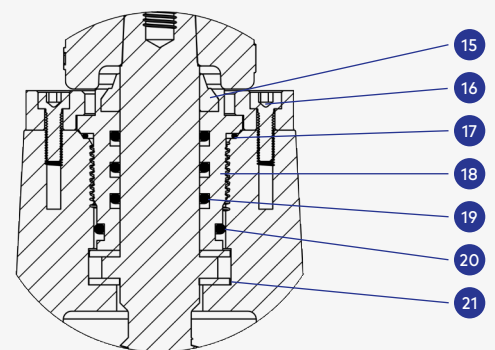
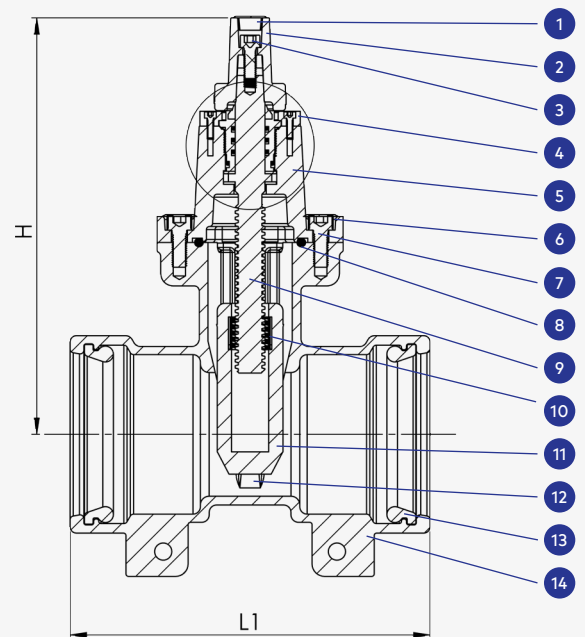
Technical Detail

Range	DN100 and DN150
Pressure	PN16
Temperatures	40°C
Applications	Suitable for above and below ground installations, potable water, recycled water, waste water, fire and irrigation applications
Closing	Anti-Clockwise (ACC)/Clockwise Closing (CC)

Options Handwheel

Compliance

- AS/NZS 2638.2 Licence WM-22535 and OMK22535
- WSAA PA 1517



NO.	PART	MATERIAL	STANDARD
1	Dust Cap	Plastic	Nylon 66 Commercial
2	Valve Cap	Ductile Iron	500-7 AS 1831
3	Valve Cap Bolt	Stainless Steel	SS316 ASTM A276
4	Gland Flange	Stainless Steel	SS316 ASTM A276
5	Bonnet	Ductile Iron	500-7 AS 1831
6	Bonnet Bolt Infill	Hot Melt	
7	Bonnet Bolt	Stainless Steel	SS316 ASTM A276
8	Bonnet O-Ring	Rubber	EPDM AS 1646
9	Stem	Stainless Steel	SS431 ASTM A276
10	Driving Nut	Copper Alloy	C83600 AS 1568
11	Wedge	Ductile Iron	500-7 AS 1831
12	Nylon Guide	Engineered Plastic	Nylon 66 Commercial
13	Gasket	Rubber	EPDM AS 1646
14	Body	Ductile Iron	500-7 AS 1831
15	Scraper Seal	Engineered Plastic	Nylon 66 Commercial
16	Gland Flange Bolt	Stainless Steel	SS316 ASTM A276
17	Gland O-Ring A	Rubber	NBR AS 1646
18	Gland Nut	Copper Alloy	C83600 AS 1568
19	Gland O-Ring B	Rubber	NBR AS 1646
20	Gland O-Ring C	Rubber	NBR AS 1646
21	Thrust Washer	Engineered Plastic	Nylon 66 Commercial
*	Lifting Lugs	Steel	Galvanized Commercial

DETAILS		
DN	H	L1
100	340	290
150	415	330

PE FLANGE ADAPTORS

Design Advantage

- Push-in socket joint
- Fully restrained connection
- Flanges compliant to AS/NZS 4087

Technical Detail

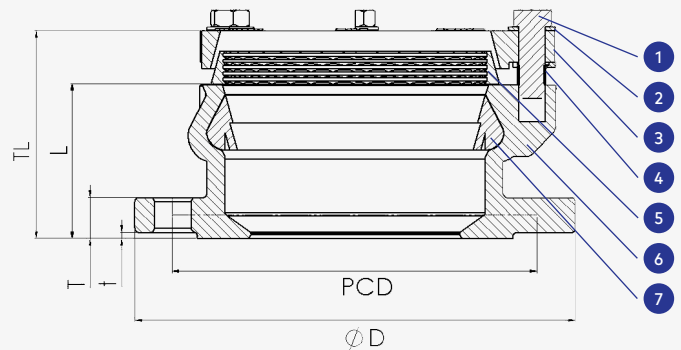
Range PE DN125/100 and PE DN180/150

Pressure PN10 to PN16 / SDR17 to SDR11

Socket Max 1.5° Deflection

Temperatures 40°C

Applications Suitable for above and below ground installations, potable water, recycled water, waste water, fire and irrigation applications



Compliance

- ISO EN 12842 Licence OMK30063
- WSAA PA 1624



NO.	PART	MATERIAL	STANDARD
1	End Ring Bolt	Stainless Steel, MDS*	SS316 ASTM A276
2	Washer	Stainless Steel	SS316 ASTM A276
3	End Ring	Ductile Iron	500-7 AS 1831
4	Spacer	Engineered Plastic	Polypropylene AS 1831
5	Grip Ring	Copper Alloy	C83600 AS 1568
6	Body	Ductile Iron	500-7 AS 1831
7	Socket Gasket	Rubber	EPDM AS 1646

* Molybdenum Delta Seal

PE PIPE END						FLANGE END							
DN PE	PN	L	TL	FASTENERS		DN FL	D	PCD	QTY HOLES	HOLE Ø	FASTENER SIZE	t	T
				SIZE	QTY								
125	16	77	103	M12	4	100	215	178	4	18	M16	3	20
180	16	98	127	M12	4	150	280	235	8	18	M16	3	23



PE COUPLINGS

Design Advantage

- Push-in socket joint
- Fully restrained connection



Technical Detail

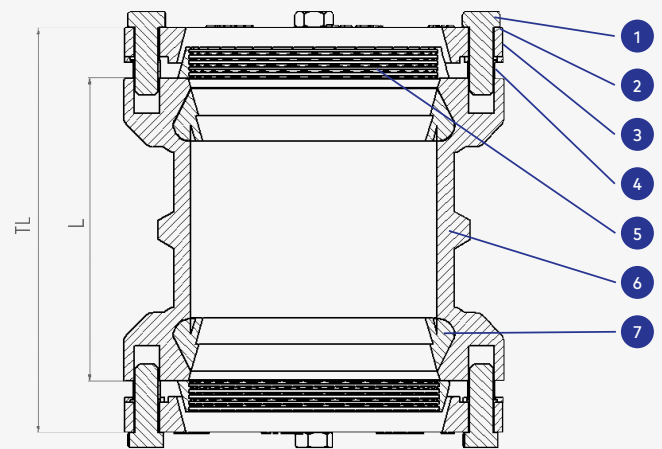
Range PE DN125 and PE DN180

Pressure PN10 to PN16 / SDR17 to SDR11

Socket Max 1.5° Deflection

Temperatures 40°C

Applications Suitable for above and below ground installations, potable water, recycled water, waste water, fire and irrigation applications



Compliance

- ISO EN 12842 Licence OMK30063
- WSAA PA 1624



NO.	PART	MATERIAL		STANDARD
1	End Ring Bolt	Stainless Steel, MDS*	SS316	ASTM A276
2	Washer	Stainless Steel	SS316	ASTM A276
3	End Ring	Ductile Iron	500-7	AS 1831
4	Spacer	Engineered Plastic	Polypropylene	AS 1831
5	Grip Ring	Copper Alloy	C83600	AS 1568
6	Body	Ductile Iron	500-7	AS 1831
7	Socket Gasket	Rubber	EPDM	AS 1646

* Molybdenum Delta Seal

DIMENSIONS					
DN	PN	L	TL	FASTENER	
				SIZE	QTY
125	16	134	188	M12	4 X 4
180	16	185	238	M12	4 X 4



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UNRESTRAINED MECHANICAL COUPLINGS

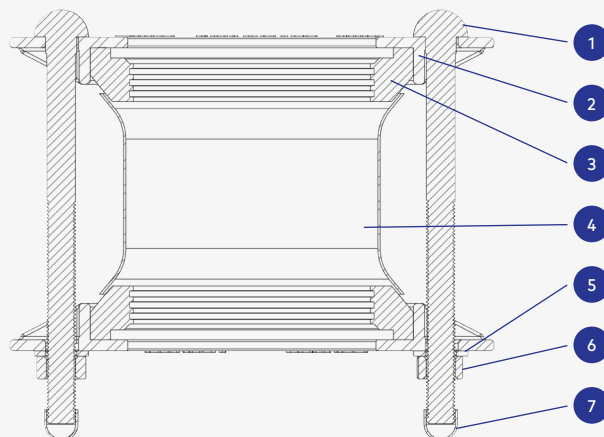
Design Advantage

- Quick and easy to install
- Disassembly not required
- Wide range to suit all pipe diameters
- Ultimate corrosion protection
- Pre-lubricated gaskets



Technical Detail

Range	DN80 to DN600
Pressure	PN16
Temperatures	40°C
Applications	Suitable for potable water and wastewater. For connecting equal or unequal pipe diameters.
Options	NBR Gaskets



Compliance

- Product Certification OMK30051
- WSAA PA 1518



NO.	PART	MATERIAL	STANDARD
1	Bolts	Stainless Steel 316	ASTM F593
2	End Rings	Ductile Iron FBE Coated 400-15	AS 1831
3	Gaskets	Rubber EPDM	AS 1646
4	Barrel	Stainless Steel 316L	ASTM A240M
5	Washers	Stainless Steel 316	ASTM F844
6	Nuts	Stainless Steel, Delta Seal 316	ASTM F594
7	Bolt Caps	Plastic	

SHORT SERIES

NOMINAL DIAMETER	RANGE		BOLT			PN	MAX ANGULAR DEFLECTION PER SIDE	BARREL LENGTH
	MIN	MAX	L	SIZE	QTY			
DN80	88	102	200	M16	3	16	3/3	110
DN100	109	133	200	M16	3	16	3/3	110
DN150	158	182	200	M16	3	16	3/3	110

LONG SERIES

NOMINAL DIAMETER	RANGE		BOLT			PN	MAX ANGULAR DEFLECTION PER SIDE	BARREL LENGTH
	MIN	MAX	L	SIZE	QTY			
DN80	88	102	270	M16	3	16	3/3	178
DN100	109	133	270	M16	3	16	3/3	178
DN150	158	182	270	M16	3	16	3/3	178
DN200	214	238	290	M16	5	16	3/3	178
DN225	240	264	290	M16	6	16	3/3	178
DN250	272	296	290	M16	6	16	3/3	178
DN300	330	354	330	M16	6	16	3/3	178
DN375	400	429	330	M16	8	16	2.5/2.5	218
DN450	488	512	330	M16	10	16	2/2	218
DN500	540	565	330	M16	12	16	2/2	218
DN600	656	680	330	M16	14	16	1.5/1.5	218



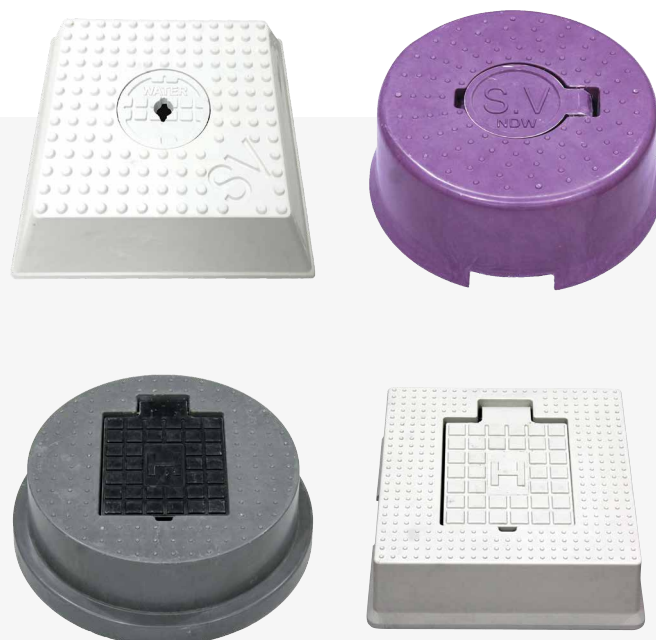
NON-TRAFFICABLE COVERS AND LIDS

Design Advantage

- Highly Durable
- Solid full pigment colour
- UV resistant
- Inert and fire resistant
- Class B
- Metal detectable

Technical Detail

Cover	SV, Sheet Mould Compound (SMC)
Lid	Sheet Mould Compound (SMC), Key, Hinge
Colours	White, Green, Purple, Yellow, Grey and Blue * Other colours upon request
Installation	Suitable for use with DWV DN150 or DN225 Shroud Pipe
Identification	Colour
Application	Suitable for valve or hydrant installations in non-trafficable applications
Lid Marking	Water, Valve, SV, SV NDW, H and H NDW



TRAFFICABLE COVERS AND LIDS

Design Advantage

- Black bitumen coated
- Purple FBE coated UV resistant
- Design flexibility for different load ratings
- Class D

Technical Detail

Cover	Cast Iron or Ductile Iron
Lid	Cast Iron or Ductile Iron
Colours	Black and Purple
Application	Suitable for valve or hydrant installations in trafficable applications
Lid Marking	Water Valve, Valve, Sewer, Valve NDW, Water, FH, Hydrant and Water NDW



199 COVERS

Design Advantage

- Black bitumen coated
- Design flexibility for different load ratings

Technical Detail

Cover	Cast Iron
Lid	Ductile Iron
Colours	Black
Application	Suitable for installation in trafficable applications
Lid Marking	199



Compliance

- AS 3996 Access Covers and Grates
- Class C

EPDM VALVE CONES

Design Advantage

EPDM cones are used to replace original braided packings in water valve stuffing boxes. The rubber cones are simpler to install and have proved to last much longer than packings, which are also prone to break-down with particles being washed into the water system. As a flexible rubber component, this design of seal ensures constant pressure to form a water-tight seal even in worn valves and can help prolong valve use, especially useful in emergency situations where replacement hardware cannot be quickly fitted.

Technical Detail

Size	#4 to #55
Material	EPDM
Valve Stem Ø	20mm, 25mm, 31mm, 28mm, 34mm, 31mm, 41mm, 34mm, 38mm, 40mm, 44mm, 48mm, 54mm
Applications	Potable Water and Recycled Water



L-TYPE HYDRANT COVER

Design Advantage

- UV resistant colour top
- Latch pin locking system

Technical Detail

Cover	Hot Dipped Galvanised Steel
Top Colours	Red and Black (Other upon request)
Body	Standard, Drilled, Colour Bands
Installation	Concrete Surround with Latch Pin
Application	Suitable for above ground hydrant and air valve installations
Option	Latch pin



SWABS

Design Advantage

- Wide range to suit all pipe diameters
- Lightweight

Technical Detail

Range	DN80 to DN750 Other sizes available upon request
Material	Foam
Applications	Potable Water, Recycled Water, Waste Water



VALVE EXTENSION SPINDLES

Design Advantage

- Integral cast ductile iron
- Hot dipped galvanised

Technical Detail

Range 150mm to 1500mm
*Welded longer lengths available upon request

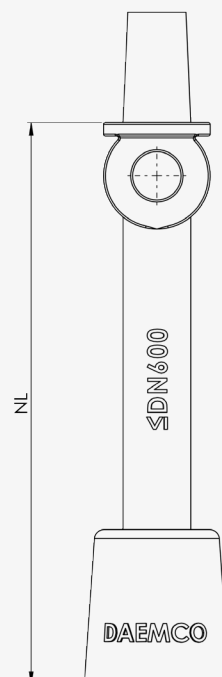
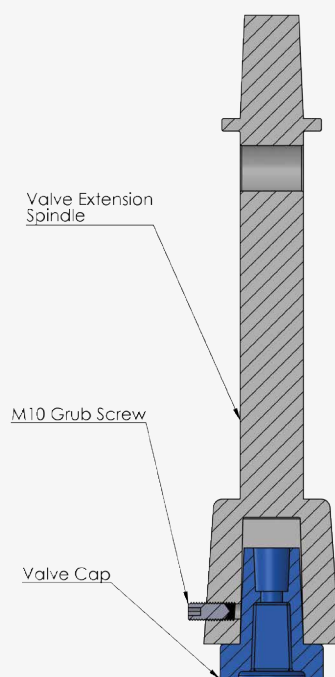
Valves Resilient and Metal Seat

Valve Size Up to and including DN600

Applications Suitable for above and below ground installations

Compliance

- AS/NZS 2638.1 Test J
- AS/NZS 2638.2 Test M
- WSAA PA 1806



NL (mm)

150
225
300
375
450
525
600
750
900
1000
1200
1500

DUCTILE IRON BLANK FLANGES

Design Advantage

- FBE coated
- Blank and Tapped
- Lightweight



Technical Detail

Range DN80 to DN375
*Larger sizes upon request

Pressure PN16

Material Ductile Iron FBE Coated

Applications Potable Water, Recycled Water, Waste Water and Sewer

Compliance

- AS/NZS 2280 Licence WM-022892 and OMK30047
- WSAA PS 1805



DN	BLANK	TAPPED (mm)
80	✓	25, 50
100	✓	25, 50
150	✓	50
200	✓	50
225	✓	50
250	✓	50
300	✓	50
375	✓	50

GASKETS AND KITS

Design Advantage

- All within a single package
- EPDM or Fibre high pressure gaskets
- 316 Stainless Steel bolts and washers (3mm)
- 316 Stainless Steel nuts coated with molybdenum, anti-seize
- Galvanised bolts, nuts and washers (3mm)

Technical Detail

Range	DN80 to DN600 Larger sizes upon request
Pressure	PN16 Higher pressure gaskets upon request
Gasket Material	EPDM or Fibre
Applications	Ductile Iron to Ductile Iron Ductile Iron to Polyethylene Polyethylene to Polyethylene

Compliance

- AS 1646
- AS/NZS 4020
- WSAA PA 2026



BACKING RINGS

Design Advantage

- 316 Stainless Steel
- Galvanised Steel

Technical Detail

Range	PE DN63 to DN315/DN50 to DN300 Larger sizes upon request
Pressure	PN16
Material	Stainless Steel 316 and Galvanised Steel

Compliance

- AS/NZS 4087 Fig B5
- AS 2129 Table D and E



SERIES 1 TAPPING BANDS

Design Advantage

- Quick and easy installation
- Positive stop to prevent overtightening
- Superior corrosion protection

Technical Detail

Range	DN40 to DN300
Pressure	PN16
Temperatures	40°C
Applications	Irrigation, Commercial Plumbing
Pipe Material	PVC-U
Colours	White

Compliance

- AS/NZS4793 Licence ACS 3004
- WSAA PA 1018



SUITABLE FOR - PVC-U							
DN	OD (mm)	E-LIP SEAL OR O-RING	TAPPING SIZE (BSP)				
			20mm (3/4")	25mm (1")	32mm (1 1/4")	40mm (1 1/2")	50mm (2")
40	48	O-Ring	✓	✓	-	-	-
50	60	O-Ring	✓	✓	-	-	-
80	89	E-Lip	✓	✓	✓	✓	✓
100	114	E-Lip	✓	✓	✓	✓	✓
150	160	E-Lip	✓	✓	✓	✓	✓
155	168	O-Ring	-	✓	-	-	✓
195	218	O-Ring	-	✓	-	-	✓
200	225	E-Lip	✓	✓	✓	✓	✓
300	315	E-Lip	✓	✓	✓	✓	✓

SERIES 2 TAPPING BANDS

Design Advantage

- Quick and easy installation
- Positive stop to prevent overtightening
- Superior corrosion protection

Technical Detail

Range	DN100 to DN300
Pressure	PN16
Temperatures	40°C
Applications	Potable Water, Recycled Water
Pipe Material	PVC-M, PVC-O, Ductile Iron, Asbestos Cement
Colours	Blue and Purple

Compliance

- AS/NZS4793 Licence ACS 3004
- WSAA PA 1018



SUITABLE FOR - PVC-M, PVC-O, DUCTILE IRON, ASBESTOS CEMENT PIPE

DN	OD (mm)	E-LIP SEAL OR O-RING	TAPPING SIZE (BSP)				
			20mm (3/4")	25mm (1")	32mm (1 1/4")	40mm (1 1/2")	50mm (2")
100	122	E-Lip	✓	✓	✓	✓	✓
150	177	E-Lip	✓	✓	✓	✓	✓
200	232	E-Lip	✓	✓	✓	✓	✓
225	259	E-Lip	✓	✓	✓	✓	✓
250	286	E-Lip	✓	✓	✓	✓	✓
300	345	E-Lip	✓	✓	✓	✓	✓

HDPE TAPPING BANDS

Design Advantage

- Quick and easy installation
- Positive stop to prevent overtightening
- Superior corrosion protection

Technical Detail

Range	DN63 to DN315
Pressure	PN16
Temperatures	40°C
Applications	Irrigation, Potable Water, Recycled Water
Pipe Material	HDPE 100
Colours	Black and Purple

Compliance

- AS/NZS4129 Licence ACS 3004
- WSAA PA 1019



SUITABLE FOR - HDPE PIPE							
DN	OD (mm)	E-LIP SEAL OR O-RING	TAPPING SIZE (BSP)				
			20mm (3/4")	25mm (1")	32mm (1 1/4")	40mm (1 1/2")	50mm (2")
63	63	E-Lip	✓	✓	-	-	-
90	90	E-Lip	✓	✓	✓	✓	✓
110	110	E-Lip	✓	✓	✓	✓	✓
125	125	E-Lip	✓	✓	✓	✓	✓
160	160	E-Lip	✓	✓	✓	✓	✓
180	180	E-Lip	✓	✓	✓	✓	✓
225	225	E-Lip	✓	✓	✓	✓	✓
250	250	E-Lip	-	-	-	-	-
315	315	E-Lip	✓	✓	✓	✓	✓

Notes



**PARTNERING WITH OUR
CUSTOMERS TO DELIVER
END TO END SOLUTIONS**



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VALVES



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PE DI FITTINGS



COVERS



BANDS

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